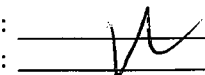
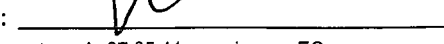


Date: Thursday, 10/07/2008 11:52:14 AM  
 User: Linda Lacelle

# Process Sheet











**Customer** : CU-DAR001 Dart Helicopters Services  
**Job Number** : 40409  
**Estimate Number** : 12860  
**P.O. Number** :  
**This Issue** : 10/07/2008 **S.O. No.** :  
**Prsht Rev.** : NC  
**First Issue** : // **Type** : SMALL /MED FAB  
**Previous Run** : 40140  
**Written By** :   
**Checked & Approved By** :   
**Comment** : est rev A 07.05.11 new issue EC  
 Est Rev:B Removed Decal D3569 07-07-06 JLM

**Drawing Name** : HARNESS ASSEMBLY  
**Part Number** : D412702113B  
**Drawing Number** : ICA D412-702 P79 R3  
**Project Number** : N/A  
**Drawing Revision** : 3  
**Material** :  
**Due Date** : 10/07/2008 **Qty:** 1 **Um:** Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D35702	Bracket
		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) BRACKET batch: <u>B 32345</u>		
2.0	D3579048	Shoulder Harness
		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) SHOULDER HARNESS RH batch: <u>B 33103</u>		
3.0	MS24694S50	Screw
		
Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Screw batch: <u>M107393</u>		
4.0	AN960JD10L	Washer
		
Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Washer batch: <u>M104885</u>		
5.0	MS21042L3	Nut
		
Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Nut batch: <u>M107665</u>		

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 10/07/2008 11:52:15 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 40409

Part Number: D412702113B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

*EP 08/07/10 @*

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*Sod 7/10 @*

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-113B CHG001

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

*Per 8/7/10 ①*

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*08/07/10*

Job Completion



*MF 08-07-10*

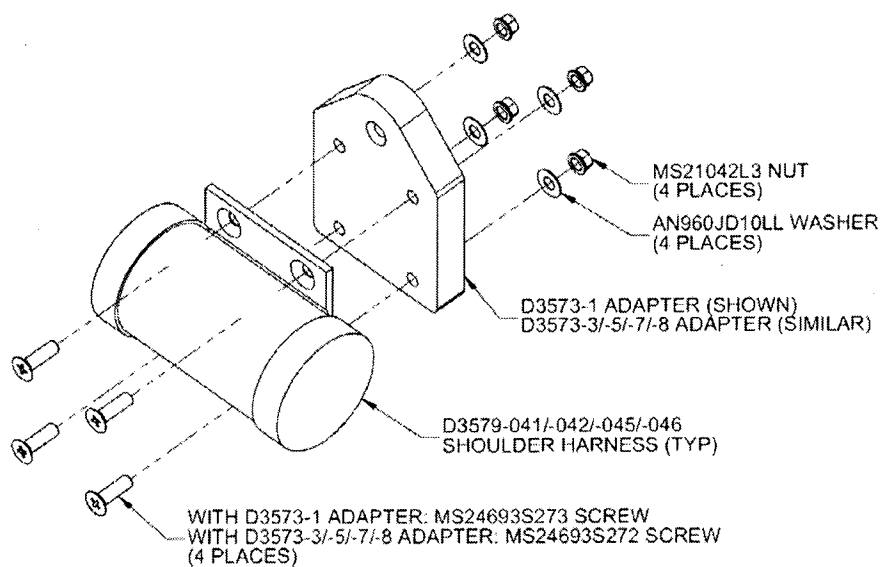
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

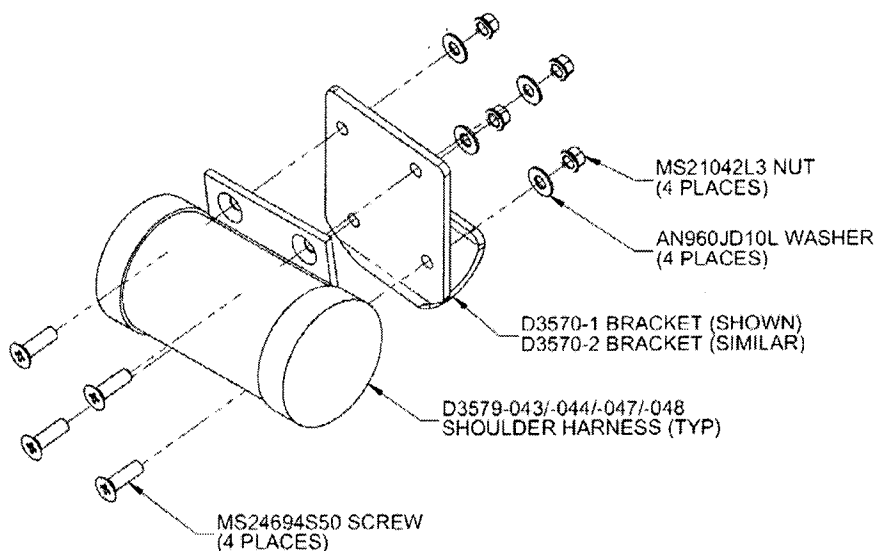
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND  
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**  
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



**DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES**  
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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